

Infrared Radiant Heaters

General Information

The major benefit of infrared heating is its ability to transfer heat to a person or object without heating the surrounding air.

As an example, a person doing heavy work requires an air temperature of 66°F to 68°F (19°C to 20°C) to maintain the feeling of warmth, but to provide the same feeling of warmth with infrared heating requires an air temperature of only 55°F to 60°F (13°C to 16°C).

Table 24 – Temperatures

| Type of Work | Normal Air Temperature | | Equivalent Temperature with Infrared Heating | |
|---------------|------------------------|----------|--|----------|
| | °F | °C | °F | °C |
| Heavy Work | 66 to 68 | 19 to 20 | 55 to 60 | 13 to 16 |
| Light Work | 70 to 72 | 21 to 22 | 60 to 65 | 16 to 18 |
| Seated | 74 to 76 | 23 to 24 | 65 to 70 | 18 to 21 |
| Swimming Pool | 85 to 90 | 29 to 32 | 75 to 80 | 24 to 27 |

DANGER - HAZARD OF FIRE

Avoid direct contact of heater case with any combustible surfaces. Energized heaters should be spaced so that no combustible surfaces exceed 194°F (90°C). For metal sheathed heaters, insulation contamination or moisture accumulation can cause fault to the element sheath generating arcing and releasing molten metal. Proper ground fault protection shall be provided to prevent personal injury and/or property.

Features

Caloritech™ infrared heaters are available in a wide variety of fixtures with a choice of metal sheathed (type C), quartz tube (type T), or quartz lamp (type L) heating elements. Quartz lamp heaters are more efficient than quartz tube heaters which are in turn more efficient than metal tube heaters.

Where vibration or mechanical shock risk exists, do not use quartz tube or quartz lamp heaters. Quartz tubes and lamps must be mounted horizontal. Use metal sheathed heaters in these instances. Terminal ends must be protected from severe moisture or contaminating vapours. Use heaters with moisture resistant terminal housings (See Type R, page C41 and Portable Radiant Heaters, page C44) in these environments. Two fixture types are available. The deep reflector type gives better radiation at greater than normal mounting height.

Life Expectancy

The normal life expectancy of a radiant heater depends, in part, on heater watt density and operating conditions. Applications characterized by high ambient temperatures or frequent switching are the most demanding. Note that the heaters are warranted only for defects in material and workmanship. Estimates of life expectancy for a particular application are available on request.



Application

In general, the application of infrared heaters is complex and allowances must be made for in-field adjustments to output intensity and heater positioning.

Space heating applications are reasonably straightforward. Pay close attention to the energy spread to achieve maximum utilization.

For process heating applications, it may be necessary to run a series of tests to establish the most satisfactory heating method. Thermon Heating Systems' technical sales specialists can help you to achieve the best results.

Energy Spread

Use the table below to determine the effective energy spread for the 45°, 60° and 70° fixtures. Proper application of this information will help in establishing an efficient layout for uniform infrared coverage of the product or space.

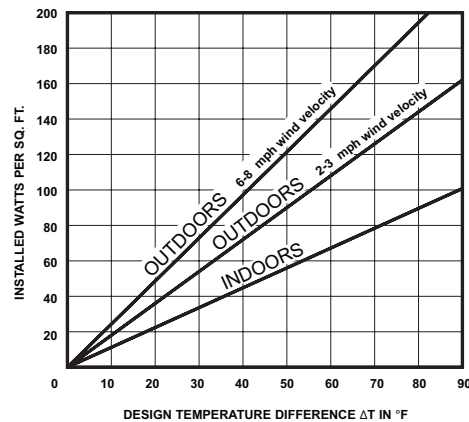


Figure 38 – Recommended installed watts/sq.ft. of floor area using quartz lamp heaters

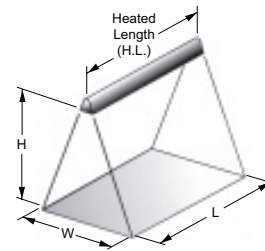


Figure 39

Table 25 – Radiant Coverage at Various Heights

| Spread* | Width (W) | Length (L) |
|---------|-----------|------------|
| 45° | 0.83H | H + H.L.* |
| 60° | 1.15H | |
| 70° | 1.4H | |

Note: * See listings for H.L. (heated length)

Selection

Table 26 – Applications and Elements

| Application | Incoloy® Tubular Element | Quartz Tube Element | Quartz Lamp Element |
|--|--------------------------|---------------------|---------------------|
| Comfort Heating Application | - | - | - |
| Arenas | ✓ | - | - |
| Assembly Areas | ✓ | - | ✓ |
| Auditoriums | ✓ | ✓ | ✓ |
| Bathrooms | - | ✓ | - |
| Booths | ✓ | ✓ | - |
| Bowling Alleys | ✓ | ✓ | ✓ |
| Brooders for Chickens, etc. | ✓ | ✓ | - |
| Building Entrances | ✓ | - | ✓ |
| Bus Stations and Shelters | ✓ | ✓ | ✓ |
| Car Washes especially coin operated | ✓ | - | ✓ |
| Churches (Especially rural) | ✓ | ✓ | - |
| Drive-ins (Restaurants, Banks, etc) | ✓ | ✓ | ✓ |
| Entrances | - | - | ✓ |
| Exhibition Halls | ✓ | - | ✓ |
| Factories | ✓ | - | ✓ |
| Farm Animals | ✓ | - | ✓ |
| Farm Sheds | ✓ | ✓ | - |
| Garages | ✓ | - | ✓ |
| Gatehouses | ✓ | - | ✓ |
| Grandstands | - | - | ✓ |
| Gymnasiums | ✓ | - | ✓ |
| Hangers | ✓ | - | ✓ |
| Hospital Emergency Entrances | - | - | ✓ |
| Hotel Entrances | ✓ | - | ✓ |
| Loading Platforms | - | - | ✓ |
| Milk Parlours | ✓ | ✓ | - |
| Outdoor Cafes | - | ✓ | ✓ |
| Skating Shelters | ✓ | - | - |
| Ski Chalets | ✓ | - | - |
| Snow Melting (Refer to Factory) | - | - | ✓ |
| Spot heating, indoors | ✓ | ✓ | ✓ |
| Spot heating, outdoors | ✓ | - | ✓ |
| Stadiums | - | - | ✓ |
| Subway Stations | ✓ | - | ✓ |
| Process Heating Applications | - | - | - |
| Baking (curing) paint on metal | ✓ | ✓ | - |
| Baking (curing) paint on plastic or wood | - | ✓ | ✓ |
| Baking cakes, etc | - | - | ✓ |
| Blanching vegetables | ✓ | - | - |

| Application | Incoloy® Tubular Element | Quartz Tube Element | Quartz Lamp Element |
|--|--------------------------|---------------------|---------------------|
| Boosting Temperature in existing ovens | - | - | ✓ |
| Broiling chickens, etc | ✓ | ✓ | ✓ |
| Conveyorized Systems | ✓ | - | ✓ |
| Curing Concrete | ✓ | - | ✓ |
| Dehydrating | ✓ | - | - |
| Drying Abrasive Powder | ✓ | - | - |
| Drying Concentrates | - | - | ✓ |
| Drying Gum on Powder (ex. Envelopes and textiles) | ✓ | ✓ | ✓ |
| Drying Paint on textiles - Heavy | - | ✓ | ✓ |
| Drying Paint on textiles - Light | - | ✓ | ✓ |
| Drying paint or print on paper, plastic | ✓ | - | - |
| Drying soil, clay, sand, etc | ✓ | - | - |
| Frit drying in ceramic processes | ✓ | - | - |
| Ice-prevention in chutes, hoppers, etc. | - | - | ✓ |
| Melting snow (dump sites, etc.) Refer to Factory | ✓ | - | - |
| Mirror coatings | - | - | ✓ |
| Paper Machinery | - | - | ✓ |
| Peeling apples, etc | ✓ | - | - |
| Preheating metal prior to welding | - | - | ✓ |
| Silk Screen drying | ✓ | - | ✓ |
| Thawing frozen ore or coal in railroad cars for easier dumping | - | - | ✓ |
| Thawing ice | - | - | ✓ |
| Thawing soil | ✓ | - | - |
| Vacuum Forming | - | - | - |

Control Options

Percentage Timers

Percentage timers (input controllers) are used mainly for pulsing power to metal tubular element type radiant heaters. Where load voltage and current ratings exceed the timer's contact rating, the timer can be used to switch contactors (see Section F). Percentage timers can not be effectively used on quartz lamp type radiant heaters and have restricted use on quartz tube type heaters.

The OKT features a synchronous motor driven cam which closes a snap action switch for a percentage of 30 second "ON" time. The adjustment knob sets the pointer to an "ON" time of 0 to 100%. For instance, a timer set to 50% (mid scale) would allow full voltage to the heater(s) for 15 seconds and no voltage for 15 seconds thus reducing the average heat output. Standard features include a plug-in style mounting, an electrically isolated pilot light and a cycle progress pointer.



Figure 41 – Percentage timer

Thermostatic Control

Thermostatic control is used primarily for indoor applications and consists of an indoor thermostat, or an indoor thermostat combined with an outdoor thermostat. Rooms heated with infrared heaters can normally be maintained at lower temperatures and still be in the comfort range.

Thermostats should be located in the area to be heated but not directly exposed to the heater beam pattern. Thermostats may be shielded by placing a reflective cover over top.

Thermostatic controls can be used in conjunction with a percentage timer for cost efficient space heating. Two thermostats (or one 2-stage thermostat) are required.

In the above circuit, one thermostat is set at the maximum required room temperature and one is set at the minimum desired room temperature. The input controller is adjusted to provide modulated infrared heat when the space temperature is between the above limits.

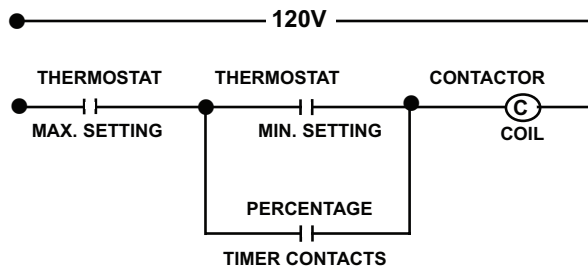


Figure 40

Step and Continuous Control

Larger installations may require custom control panels for more sophisticated zone control using staging and SCRs. Refer to Section D or consult your nearest Caloritech™ representative to aid you in selecting the proper type of control for your individual requirements.

Protective Wire Guards

Protective wire guards can be factory installed on all styles of infrared heaters.

Guards are recommended when there is a danger of accidental contact with the heating element by a person, animal or object.

Table 27 – Wire Guards for Infrared Radiant Heaters

| Heated Length | | OKA/OKB | OKD | OKH | OK3 | |
|---------------|------|-------------|--------|--------|-----|--------|
| in | mm | Catalog No. | | | | |
| 5 | 127 | WGA012 | WGD012 | WGH012 | - | |
| 10 | 254 | WGA025 | WGD025 | WGH025 | | |
| 14 | 356 | WGA035 | - | WGH035 | | |
| 16 | 406 | WGA040 | WGD040 | WGH040 | | |
| 19 | 483 | WGA048 | - | WGH048 | | |
| 20 | 508 | WGA050 | WGD050 | WGH050 | | |
| 25 | 635 | WGA063 | WGD063 | WGH063 | | |
| 29 | 737 | WGA073 | - | WGH073 | | |
| 32 | 813 | WGA081 | WGD081 | WGH081 | | |
| 34 | 864 | WGA086 | - | WGH086 | | |
| 38 | 965 | WGA096 | WGD096 | WGH096 | | |
| 40 | 1041 | WGA104 | - | WGH104 | | |
| 47 | 1194 | WGA119 | - | WGH119 | | |
| 50 | 1270 | WGA127 | WGD127 | WGH127 | | |
| 59 | 1499 | WGA149 | - | WGH149 | | |
| 62 | 1575 | WGA157 | WGD157 | WGH157 | | |
| 71 | 1803 | WGA180 | - | WGH180 | | |
| 72 | 1829 | - | - | - | | WGT182 |

OKA Series (Process Heating)



Applications

Caloritech™ OKA infrared radiant heaters are primarily designed for industrial applications such as:

- Conveyorized or batch type ovens
- Degreasing
- Weld preheating
- Roll heating
- Curing, drying, softening of resins, vinyls and plastics
- Baking, drying, curing of paint, lacquers and adhesives
- Defrosting soil prior to pouring concrete
- Curing concrete in winter construction
- Thawing ore and coal in railroad cars for easier dumping

Features

Available with a choice of single or dual Incoloy® tubular elements, quartz tubes, or quartz lamps. Anodized and chemically brightened extruded aluminum reflector. Custom mounting frames and carts to suit individual requirements can be provided upon request (check factory). Also see Construction, page C44.

For wiring, use standard 392°F (200°C) supply wires.

Type C – Single Tubular Element

Generally used in conveyorized or batch type process heating applications requiring far infrared for drying or curing where a small economical unit is preferred. The mineral insulated alloy sheath heating element enables the unit to withstand splashing and vibration and is the most durable of the three heat sources.

Table 28 – Type C 60° Spread

| kW | Standard Voltages | Overall Length | | Heated Length | | Catalog No. | Shipping Weight | |
|------|--------------------|----------------|------|---------------|------|-------------|-----------------|-----|
| | | in | mm | in | mm | | lbs | kg |
| 0.95 | 120, 208, 240 | 29 | 737 | 20 | 508 | OKA299C6 | 2.5 | 1.1 |
| 1.5 | | 41 | 1041 | 32 | 813 | OKA411C6 | 3.4 | 1.5 |
| 1.9 | | 47 | 1194 | 38 | 965 | OKA471C6 | 4.2 | 1.9 |
| 2.0 | 208, 240, 480, 600 | 41 | 1041 | 32 | 813 | OKA412C6 | 3.8 | 1.7 |
| 2.3 | | 47 | 1194 | 38 | 965 | OKA472C6 | 4.3 | 1.9 |
| 3.0 | | 59 | 1499 | 50 | 1270 | OKA593C6 | 5.2 | 2.4 |
| 3.8 | | 71 | 1803 | 62 | 1575 | OKA713C6 | 6.2 | 2.8 |

Note: For 45° spread, last number in catalog no. is changed from "6" to "4".

DANGER - HAZARD OF FIRE

See warning located at the start of Infrared Radiant Heater Section.

Type E – Double Tubular Element

With two series wired heating elements in each reflector, these units are normally used in industrial applications where a rugged, efficient, high heat concentration is required. Applications include degreasing, weld preheating, roll heating, drying, sterilization, etc.

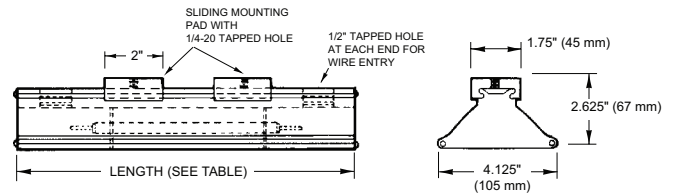


Figure 42

Table 29 – Type E 60° Spread

| kW | Standard Voltages | Overall Length | | Heated Length | | Catalog No. | Shipping Weight | |
|-----|--------------------|----------------|------|---------------|------|-------------|-----------------|-----|
| | | in | mm | in | mm | | lbs | kg |
| 1.8 | 208, 240, 480, 600 | 29 | 737 | 20 | 508 | OKA291E6 | 3.5 | 1.6 |
| 3.2 | | 41 | 1041 | 32 | 813 | OKA413E6 | 4.8 | 2.2 |
| 3.8 | | 47 | 1194 | 38 | 965 | OKA473E6 | 5.4 | 2.5 |
| 5.0 | | 59 | 1499 | 50 | 1270 | OKA595E6 | 6.7 | 3.0 |
| 6.2 | | 71 | 1803 | 62 | 1575 | OKA716E6 | 8.0 | 3.6 |

To Order Specify

- Quantity
- Voltage
- Catalog number
- Wattage

Type R – Hairpin Tubular Element with Moisture Resistant Terminal Housing

Type R heaters are for use in outdoor installations or areas subject to periodic washdown.

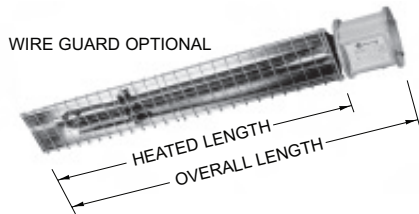


Figure 43 – Type R

Table 30 – Type R 60° Spread

| kW | Standard Voltages | Overall Length | | Heated Length | | Catalog No. | Shipping Weight | |
|-----|----------------------|----------------|------|---------------|------|-------------|-----------------|-----|
| | | in | mm | in | mm | | lbs | kg |
| 1.1 | 208, 240 480, 600 | 18.25 | 463 | 14 | 356 | OKA141H6R | 2.9 | 1.3 |
| 1.6 | | 23.25 | 590 | 19 | 483 | OKA191H6R | 4.8 | 2.2 |
| 2.1 | | 29.25 | 743 | 25 | 635 | OKA252H6R | 5.4 | 2.5 |
| 2.5 | | 33.25 | 844 | 29 | 737 | OKA292H6R | 5.8 | 2.6 |
| 3.0 | 208, 240 480, 600 | 38.25 | 971 | 34 | 864 | OKA343H6R | 6.4 | 2.9 |
| 3.6 | | 45.25 | 1149 | 41 | 1041 | OKA413H6R | 7.1 | 3.2 |
| 4.2 | | 51.25 | 1301 | 47 | 1194 | OKA474H6R | 7.8 | 3.5 |
| 5.3 | | 63.25 | 1606 | 59 | 1499 | OKA595H6R | 9.1 | 4.1 |
| 6.5 | | 75.25 | 1911 | 71 | 1803 | OKA716H6R | 10.4 | 4.7 |

Note: 1.1 kW unit also available 120V.

Type T – Quartz Tube Element

These units are commonly used in industrial applications where medium intensity infrared heat is required such as paint spray booths, curing, drying and softening of resins, vinyls, or plastics.

Note: Quartz tube fixtures must be mounted horizontally.

Table 31 – Type T 60° Spread

| kW | Standard Voltages | Overall Length | | Heated Length | | Catalog No. | Shipping Weight | |
|-----|-------------------|----------------|------|---------------|------|-------------|-----------------|-----|
| | | in | mm | in | mm | | lbs | kg |
| 0.8 | 120, 208, | 25 | 635 | 16 | 406 | OKA258T6 | 2.6 | 1.2 |
| 1.6 | 240 | 41 | 1041 | 32 | 813 | OKA411T6 | 3.8 | 1.7 |
| 2.5 | 208, 240, | 59 | 1499 | 50 | 1270 | OKA592T6 | 5.0 | 2.3 |
| 3.1 | 480, 600 | 70 | 1803 | 62 | 1575 | OKA713T6 | 5.8 | 2.6 |

To Order Specify

- Quantity
- Voltage
- Catalog number
- Wattage

Type F – Double Quartz Tube Elements

For use in applications where high intensity heat is required but the light emitted by quartz lamps would be objectionable.

Note: Quartz tube fixtures must be mounted horizontally.

Table 32 – Type F 60° Spread

| kW | Standard Voltages | Overall Length | | Heated Length | | Catalog No. | Shipping Weight | |
|-----|-------------------|----------------|------|---------------|------|-------------|-----------------|-----|
| | | in | mm | in | mm | | lbs | kg |
| 1.6 | 120, 208, | 25 | 635 | 16 | 406 | OKA251F6 | 3.2 | 1.5 |
| 3.2 | 240 | 41 | 1041 | 32 | 813 | OKA413F6 | 4.6 | 2.1 |
| 5.0 | 208, 240, | 59 | 1499 | 50 | 1270 | OKA595F6 | 6.1 | 2.8 |
| 6.2 | 480, 600 | 71 | 1803 | 62 | 1575 | OKA716F6 | 7.1 | 3.2 |

Type L – Quartz Lamp Element

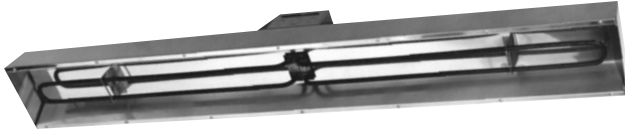
These are widely used in industrial applications where high intensity radiation is required and where it is essential to turn the heat on or off instantaneously. They are commonly used for baking, drying and curing items such as paint, varnishes, lacquers, and adhesives, for softening plastics and for food processing.

Note: Quartz lamp fixtures must be mounted horizontally.

Table 33 – Type L 60° Spread

| kW | Standard Voltages | Overall Length | | Heated Length | | Catalog No. | Shipping Weight | |
|-----|-------------------|----------------|------|---------------|-----|-------------|-----------------|-----|
| | | in | mm | in | mm | | lbs | kg |
| 0.5 | 120 | 14 | 356 | 5 | 127 | OKA145L6 | 1.9 | 0.9 |
| 1.0 | 240 | 19 | 483 | 10 | 254 | OKA191L6 | 2.2 | 1.0 |
| 1.6 | 208,240 | 25 | 635 | 16 | 406 | OKA251L6 | 2.6 | 1.2 |
| 2.5 | 480, 600 | 34 | 864 | 25 | 635 | OKA342L6 | 3.3 | 1.5 |
| 3.8 | 600 | 47 | 1194 | 38 | 965 | OKA473L6 | 4.2 | 1.9 |

OK3 Series (Process or Comfort Heating)



Application

The OK3 infrared radiant heater is used where an extra high density rugged heat source is required. It is suited for process or comfort heating.

Features

This unit features two Incoloy® tubular elements which are designed for operation under severe working conditions. Thermal insulation decreases heat losses, increases efficiency, and reduces power required. Tarnish free, high lustre, aluminum reflector increases efficiency by concentrating energy on the area to be heated (energy spread approximately 60°).

Models are available with general purpose or weatherproof terminal boxes to meet a wide variety of special process heating applications.

DANGER - HAZARD OF FIRE

See warning located at the start of Infrared Radiant Heater Section.

Table 34 – Type OK3 60° Spread

| kW | Standard Voltages | Catalog No. | | Shipping Weight | |
|------|--------------------|-------------------------|----------------------------|-----------------|------|
| | | General Purpose Housing | Moisture Resistant Housing | lb | kg |
| 6.4 | 208, 240, 480, 600 | OK3064 | OK3064R | 38 | 17.4 |
| 8.0 | | OK3080 | OK3080R | | |
| 10.0 | | OK3100 | OK3100R | | |

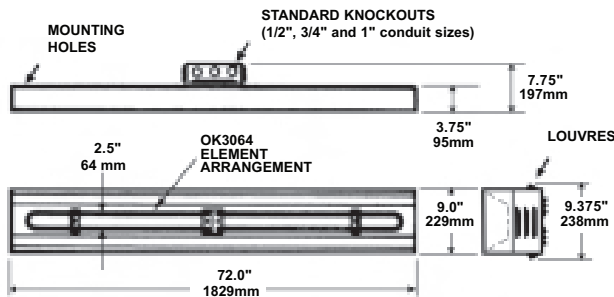


Figure 44

OKB, OKH, OKD Series (Comfort Heating)

Applications

- Outdoor grandstands
- Indoor arenas
- Indoor pools
- Churches and halls
- Patios
- Outdoor shelters
- Spot heating in large unheated buildings and garages
- Entry vestibules
- Storefront snow melting
- Warehouse loading bays
- Work areas in farm buildings

Features

All units are available with Incoloy® tubular, quartz tube, or quartz lamp type elements. Extruded aluminium, anodized and chemically brightened reflectors are standard. Tilting accessories are not required; units come complete with swivel bracket and set screw adjustment. Eyebolts are supplied for chain mounting. Units may also be surface mounted to recessed outlet box on non-combustible surfaces. Use 194°F (90°C) wires.

Tilting accessories are not required. Simply adjust set screw at one end to achieve desired degree horizontal tilting. Eyebolts with holes for chain-mounting are provided.

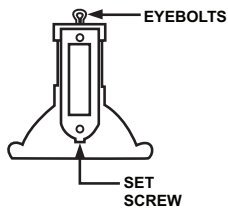


Figure 45 – Tilting accessories are not required. Simply adjust set screw at one end to achieve desired degree horizontal tilting. Eyebolts with holes for chain-mounting are provided.

DANGER - HAZARD OF FIRE

Avoid direct contact of heater case with any combustible surfaces. Energized heaters should be spaced so that no combustible surfaces exceed 194°F (90°C). For metal sheathed heaters, insulation contamination or moisture accumulation can cause fault to the element sheath generating arcing and releasing molten metal. Proper ground fault protection shall be provided to prevent personal injury and/or property.

OKB Series (Comfort Heating)



OKB

Type C – Single Tubular Element

Commonly used for indoor spot heating applications where a great amount of heat is not required and where the mounting height is relatively low. Example installations would include churches, garages, and indoor pools.

Table 35 – Type C 60° Spread

| kW | Standard Voltages | Overall Length | | Heated Length | | Catalog No. | Shipping Weight | |
|------|-------------------|----------------|------|---------------|------|-------------|-----------------|-----|
| | | in | mm | in | mm | | lbs | kg |
| 0.95 | 120, 208, 240 | 31.5 | 800 | 20 | 508 | OKB299C6 | 5.1 | 2.3 |
| 1.5 | | 43.5 | 1105 | 32 | 813 | OKB411C6 | 6.8 | 3.7 |
| 1.9 | | 49.5 | 1257 | 38 | 965 | OKB471C6 | 8.0 | 3.6 |
| 2.0 | 208, 240 | 43.5 | 1105 | 32 | 813 | OKB412C6 | 7.2 | 3.3 |
| 2.3 | | 49.5 | 1257 | 38 | 965 | OKB472C6 | 8.1 | 3.7 |
| 3.0 | | 61.5 | 1562 | 50 | 1270 | OKB593C6 | 9.9 | 4.5 |
| 3.8 | 480, 600 | 73.5 | 1867 | 62 | 1575 | OKB713C6 | 11.7 | 5.3 |

Note: For 45° spread, last number in catalog number is changed from "6" to "4".

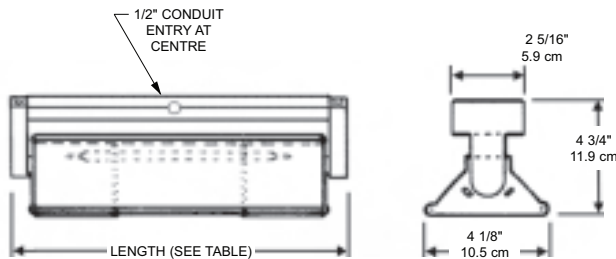


Figure 46

Type E – Double Tubular Element

Ideal for heating small indoor areas where a more intense heat is required and where the light emitted by a quartz lamp would be objectionable.

Table 36 – Type E 60° Spread

| kW | Standard Voltages | Overall Length | | Heated Length | | Catalog No. | Shipping Weight | |
|-----|--------------------|----------------|------|---------------|------|-------------|-----------------|-----|
| | | in | mm | in | mm | | lbs | kg |
| 1.8 | 208, 240, 480, 600 | 31.5 | 800 | 20 | 508 | OKB291E6 | 6.0 | 2.7 |
| 3.2 | | 43.5 | 1105 | 32 | 813 | OKB413E6 | 8.2 | 3.7 |
| 3.8 | | 49.5 | 1257 | 38 | 965 | OKB473E6 | 9.2 | 4.2 |
| 5.0 | | 61.5 | 1562 | 50 | 1270 | OKB595E6 | 11.4 | 5.2 |
| 6.2 | | 73.5 | 1867 | 62 | 1575 | OKB716E6 | 13.5 | 6.1 |

DANGER - HAZARD OF FIRE

See warning located at the start of Infrared Radiant Heater Section.

Type T – Quartz Tube

Ideal for indoor and outdoor applications where fast heat up and no light is required such as canopies, patios and garages.

Note: Quartz tube fixtures must be mounted horizontally.

Table 37 – Type T 60° Spread

| kW | Standard Voltages | Overall Length | | Heated Length | | Catalog No. | Shipping Weight | |
|-----|-------------------|----------------|------|---------------|------|-------------|-----------------|-----|
| | | in | mm | in | mm | | lbs | kg |
| 0.8 | 120, 208, | 27.5 | 699 | 16 | 406 | OKB258T6 | 4.9 | 2.2 |
| 1.6 | 240 | 43.5 | 1105 | 32 | 813 | OKB411T6 | 7.1 | 3.2 |
| 2.5 | 208, 240, | 61.5 | 1562 | 50 | 1270 | OKB592T6 | 9.7 | 4.4 |
| 3.1 | 480, 600 | 73.5 | 1867 | 62 | 1575 | OKB713T6 | 11.3 | 5.1 |

Type L – Quartz Lamp

For use in indoor or outdoor comfort heating applications where the mounting height is greater than 15' and a small compact unit is required.

Note: Quartz lamp fixtures must be mounted horizontally.

Table 38 – Type L 60° Spread

| kW | Standard Voltages | Overall Length | | Heated Length | | Catalog No. | Shipping Weight | |
|-----|-------------------|----------------|------|---------------|-----|-------------|-----------------|-----|
| | | in | mm | in | mm | | lbs | kg |
| 0.5 | 120 | 16.5 | 419 | 5 | 127 | OKB145L6 | 3.4 | 1.5 |
| 1.0 | 240 | 21.5 | 547 | 10 | 254 | OKB191L6 | 4.1 | 1.9 |
| 1.6 | 208, 240 | 27.5 | 699 | 16 | 406 | OKB251L6 | 4.9 | 2.2 |
| 2.5 | 480, 600 | 36.5 | 927 | 25 | 635 | OKB342L6 | 6.2 | 2.8 |
| 3.8 | 600 | 49.5 | 1257 | 38 | 965 | OKB473L6 | 8.0 | 3.6 |

To Order Specify

- Quantity
- Voltage
- Catalog number
- Wattage

OKH Series (Comfort Heating)



DANGER - HAZARD OF FIRE

See warning located at the start of Infrared Radiant Heater Section.

Type C – Incoloy® Tubular Element

Ideal for arenas and other indoor applications where a larger, more rugged unit is required and where the light emitted from a quartz lamp would be objectionable. Excellent for indoor comfort heating applications such as factory work stations or isolated service booths where good temperature control is required.

Table 39 – Type C 45° Spread

| kW | Standard Voltages | Overall Length | | Heated Length | | Catalog No. | Shipping Weight | |
|------|-------------------|----------------|------|---------------|------|-------------|-----------------|-----|
| | | in | mm | in | mm | | lbs | kg |
| 0.95 | 120, 280, 240 | 31.5 | 800 | 20 | 508 | OKH299C4 | 7.7 | 3.5 |
| 1.5 | | 43.5 | 1105 | 32 | 813 | OKH411C4 | 10.2 | 4.6 |
| 1.9 | | 49.5 | 1257 | 38 | 965 | OKH471C4 | 11.9 | 5.4 |
| 2.0 | 20, 240, 480, 600 | 43.5 | 1105 | 32 | 813 | OKH412C4 | 10.6 | 4.8 |
| 2.3 | | 49.5 | 1257 | 38 | 965 | OKH472C4 | 11.9 | 5.4 |
| 3.0 | | 61.5 | 1562 | 50 | 1270 | OKH593C4 | 14.6 | 6.6 |
| 3.8 | | 73.5 | 1867 | 62 | 1575 | OKH713C4 | 17.3 | 7.9 |

Note: For 70° spread, last number in catalog number is changed from “4” to “7”.

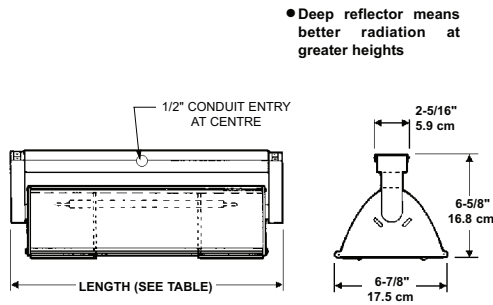


Figure 47

To Order Specify

- Quantity
- Catalog number
- Voltage
- Wattage

Type R – Hairpin Tubular Element with Moisture Resistant Terminal Housing

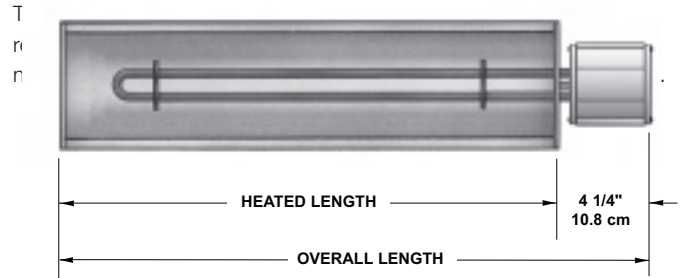


Figure 48

Note: This model does not have the tilting fixture. Sliding mounting pads with hooks are provided.

Table 40 – Type R 60° Spread

| kW | Standard Voltages | Overall Length | | Heated Length | | Catalog No. | Shipping Weight | |
|-----|--------------------|----------------|------|---------------|------|-------------|-----------------|-----|
| | | in | mm | in | mm | | lbs | kg |
| 1.6 | 208, 240, 480, 600 | 23.25 | 590 | 19 | 483 | OKH191H6R | 6.3 | 2.9 |
| 2.1 | | 29.25 | 742 | 25 | 635 | OKH252H6R | 7.4 | 3.4 |
| 3.0 | | 38.25 | 971 | 34 | 864 | OKH343H6R | 9.0 | 4.1 |
| 4.2 | | 51.25 | 1301 | 47 | 1194 | OKH474H6R | 11.3 | 5.1 |
| 5.3 | | 63.25 | 1606 | 59 | 1499 | OKH595H6R | 13.5 | 6.1 |
| 6.5 | | 75.25 | 1911 | 71 | 1803 | OKH716H6R | 15.6 | 7.1 |

Type T – Quartz Tube Element

Used in applications similar to the quartz lamp where light emitted by the lamp would be undesirable. Maintains high density at greater than normal mounting heights.

Note: Quartz tube fixtures must be mounted horizontally.

Table 41 – Type T 45° Spread

| kW | Standard Voltages | Overall Length | | Heated Length | | Catalog No. | Shipping Weight | |
|-----|--------------------|----------------|------|---------------|------|-------------|-----------------|-----|
| | | in | mm | in | mm | | lbs | kg |
| 0.8 | 120, 208, 240 | 27.5 | 699 | 16 | 406 | OKH258T4 | 7.2 | 3.3 |
| 1.6 | | 43.5 | 1105 | 32 | 813 | OKH411T4 | 10.6 | 4.8 |
| 2.5 | 208, 240, 480, 600 | 61.5 | 1563 | 50 | 1270 | OKH592T4 | 14.3 | 6.5 |
| 3.1 | | 73.5 | 1867 | 62 | 1575 | OKH713T4 | 16.8 | 7.6 |

Type L – Quartz Lamp Element

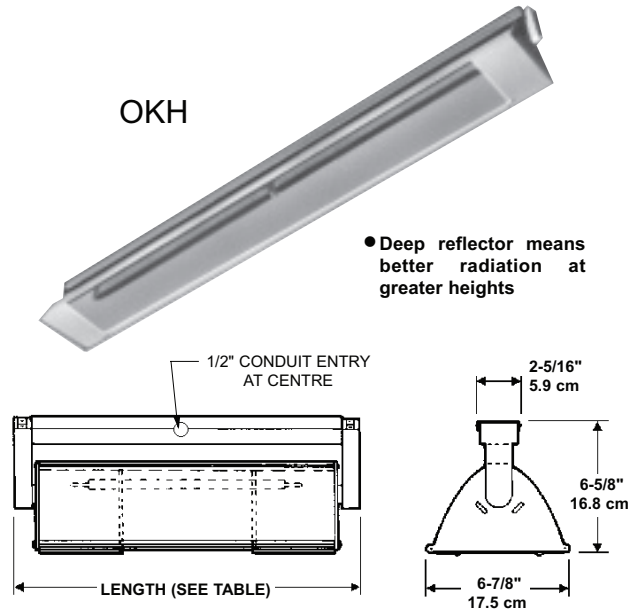


Figure 49

Excellent for indoor and outdoor areas where increased density at high mounting heights is essential and light emitted could be used to an advantage. For example: race tracks and other outdoor stadiums, parking garage amps, aircraft hangars and high bay industrial buildings.

Note: Quartz lamp fixtures must be mounted horizontally.

Table 42 – Type L 45° Spread

| kW | Standard Voltages | Overall Length | | Heated Length | | Catalog No. | Shipping Weight | |
|-----|-------------------|----------------|------|---------------|-----|-------------|-----------------|-----|
| | | in | mm | in | mm | | lbs | kg |
| 0.5 | 120 | 16.5 | 419 | 5 | 127 | OKH145L4 | 4.9 | 2.2 |
| 1.0 | 240 | 21.5 | 547 | 10 | 254 | OKH191L4 | 6.0 | 2.7 |
| 1.6 | 208, 240 | 27.5 | 699 | 16 | 406 | OKH251L4 | 7.2 | 3.3 |
| 2.5 | 480, 600 | 36.5 | 927 | 25 | 635 | OKH342L4 | 9.1 | 4.1 |
| 3.8 | 600 | 49.5 | 1257 | 38 | 965 | OKH473L4 | 11.8 | 5.4 |

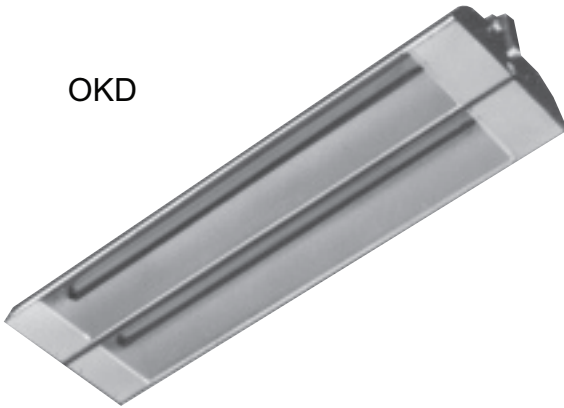
Note: For 70° spread, last number within the catalog number is changed from "4" to "7".

To Order Specify

- Quantity
- Voltage
- Catalog number
- Wattage

OKD Series (Comfort Heating)

OKD



- Double reflector unit using OKH fixtures
- Contains one element per reflector to utilize maximum reflector efficiency
- Available in choice of 45° or 70° energy spreads.
- Swivel mount

Type C – Incoloy® Tubular Element

Used in similar applications to OKH series except twice as much heat is emitted for harder to heat areas such as large unheated factories, sawmills, ice rinks and gymnasiums.

Table 43 – Type C 45° Spread

| kW | Standard Voltages | Overall Length | | Heated Length | | Catalog No. | Shipping Weight | |
|-----|-------------------|----------------|------|---------------|------|-------------|-----------------|------|
| | | in | mm | in | mm | | lbs | kg |
| 1.9 | 120, 208, 240 | 31.5 | 800 | 20 | 508 | OKD291C4 | 14.3 | 6.5 |
| 3.0 | | 43.5 | 1105 | 32 | 813 | OKD413C4 | 19.0 | 8.6 |
| 3.8 | 208, 240 | 49.5 | 1257 | 38 | 965 | OKD473C4 | 22.2 | 10.1 |
| 4.0 | | 43.5 | 1105 | 32 | 813 | OKD414C4 | 19.8 | 9.0 |
| 4.6 | 480, 600 | 49.5 | 1257 | 38 | 965 | OKD474C4 | 22.3 | 10.1 |
| 6.0 | | 61.5 | 1562 | 50 | 1270 | OKD596C4 | 27.3 | 12.4 |
| 7.6 | | 73.5 | 1867 | 62 | 1575 | OKD717C4 | 32.4 | 14.7 |

Note: For 70° spread, last number within the catalog number is changed from "4" to "7".

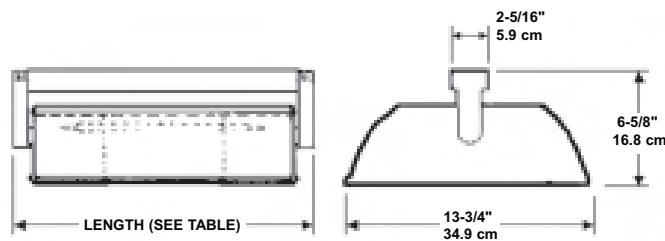


Figure 50

DANGER - HAZARD OF FIRE

See warning located at the start of Infrared Radiant Heater Section.

Type T – Quartz Tube Element

Used for indoor and outdoor comfort heating at higher than normal heights 12' to 20' (3.7 m to 6 m) where light emitted from lamps would be undesirable such as auditoriums, bowling alleys and open-air restaurants.

Note: Quartz tube fixtures must be mounted horizontally.

Table 44 – Type T 45° Spread

| kW | Standard Voltages | Overall Length | | Heated Length | | Catalog No. | Shipping Weight | |
|-----|--------------------|----------------|------|---------------|------|-------------|-----------------|------|
| | | in | mm | in | mm | | lbs | kg |
| 1.6 | 120, 208, 240 | 27.5 | 699 | 16 | 406 | OKD251T4 | 13.3 | 6.0 |
| 3.2 | | 43.5 | 1105 | 32 | 813 | OKD413T4 | 19.7 | 9.0 |
| 5.0 | 208, 240, 480, 600 | 61.5 | 1563 | 50 | 1270 | OKD595T4 | 26.8 | 12.2 |
| 6.2 | | 73.5 | 1867 | 62 | 1575 | OKD716T4 | 31.6 | 14.4 |

Note: For 70° spread, last number within the catalog number is changed from "4" to "7".

Type L – Quartz Lamp Element

Very good for indoor applications where the light emitted could be used to an advantage such as warehouses, hangars and loading docks. Also well-suited for outdoor applications where a more intense heat is required, for example: snow melting, hotel entrances, building walkways.

Note: Quartz lamp fixtures must be mounted horizontally

Table 45 – Type L 45° Spread

| kW | Standard Voltages | Overall Length | | Heated Length | | Catalog No. | Shipping Weight | |
|-----|--------------------|----------------|------|---------------|-----|-------------|-----------------|------|
| | | in | mm | in | mm | | lbs | kg |
| 1.0 | 120 | 16.5 | 419 | 5 | 127 | OKD141L4 | 9.0 | 4.1 |
| 2.0 | 240 | 21.5 | 547 | 10 | 254 | OKD192L4 | 11.0 | 5.0 |
| 3.2 | 208, 240, 480, 600 | 27.5 | 699 | 16 | 406 | OKD253L4 | 13.3 | 6.0 |
| 5.0 | | 36.5 | 908 | 25 | 635 | OKD345L4 | 16.9 | 7.7 |
| 7.6 | | 49.5 | 1258 | 38 | 965 | OKD477L4 | 22.1 | 10.0 |

Note: For 70° spread, last number within the catalog number is changed from "4" to "7".

To Order Specify

- Quantity
- Voltage
- Catalog number
- Wattage (if applicable)

Portable Radiant Heaters

OKP Series (Comfort Heating)

Type OKP portable radiant heaters provide spot heating in areas not normally heated. Heaters can be used to heat workers, thaw pipes, dry paint, remove moisture, etc. The unit is not suitable for operation in the presence of combustible liquids or vapours.

Construction

Three OKA hairpin type radiant heaters with a single moisture resistant housing are mounted to an aluminized steel casing which is bolted to a rugged two wheel trolley.

Three standard sizes are available: 6.3 kW, 9.0 kW and 13.5 kW. Special sizes can also be supplied on short notice.

The heating elements are epoxy end sealed. The moisture resistant housing, when properly connected, allows the assembly to be hosed clean. A plated steel safety screen protects persons from accidental contact with hot surfaces.

Movable support legs allow the unit to be self supporting when laid on its left or right side for wider coverage.

The heavy duty construction of the OKP, built to resist weathering and rough handling, ensures extended service life.

Wiring

Terminals from each of the three radiant heating fixtures are wired to an internal trolley mounted terminal block. All units are suitable for connection of either single or three phase power.

Table 46 – OKP Series Portable Radiant Heaters

| kW | Standard Voltages | Dimensions | | | | Catalog No. | Shipping Weight | |
|------|----------------------|------------|-----|----|------|-------------|-----------------|----|
| | | A | | B | | | lbs | kg |
| | | in | mm | in | mm | | | |
| 6.3 | | 26 | 660 | 40 | 1016 | OKP063 | 40 | 18 |
| 9.0 | 208, 240 480, 600 | 26 | 660 | 49 | 1245 | OKP090 | 48 | 22 |
| 13.5 | | 26 | 660 | 62 | 1575 | OKP135 | 58 | 26 |

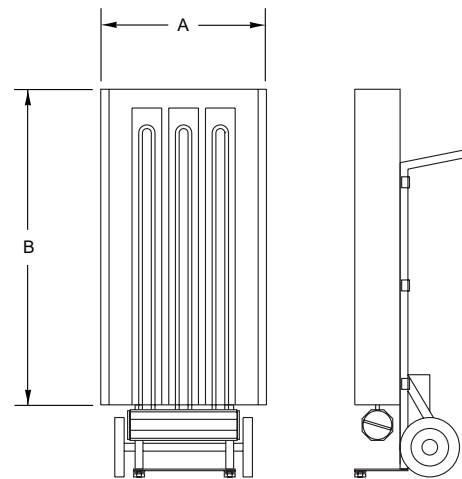
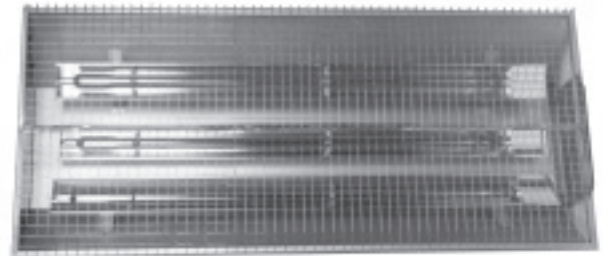


Figure 51